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SECTION 1: Identification of the substance/mixture and of the company/undertaking

- 1.1 Product identifier BIOPLEX[®] MANGANESE 15%
- 1.2 Other means of identification Not applicable
- Recommended use of the chemical and restrictions on use BIOPLEX[®] MANGANESE 15% is a trace mineral proteinate for further manufacture of feed and pet foods.
- 1.4 Details of the supplier of the safety data sheet

Alltech Inc. 3031 Catnip Hill Road Nicholasville, KY 40356 Phone: (01) (859) 885-9613 [U.S.A.] Fax: (01) (859) 887-6736 [U.S.A.]

1.5 Emergency telephone number Chem Trec: 1-800-424-9300 24 hours

SECTION 2: Hazards identification

- 2.1 Classification of the substance or mixture Not applicable H Phrases: None listed
 - H Phrases: None listed P Phrases: None listed
- 2.2 GHS Label elements
- 2.3 Other hazards

Inhalation:	Exposure to dust may cause irritation to the nose, throat or respiratory system. If application creates dust, use appropriate approved respiratory protection. Persons with allergies should avoid exposure.
Skin Contact:	Skin contact may cause a slight irritation. Symptoms may include redness, itching and pain. Persons with allergies should avoid exposure.
Eye Contact:	Product may cause slight irritation. Symptoms include redness, itching and pain.
Ingestion:	Not found to be toxic by oral exposure. Ingestion of this product may cause slight irritation.
Chronic Health Effects:	Not identified.

Not applicable

SECTION 3: Composition/information of ingredients

3.1 Substances

CAS#:	Component	Weight %
NA	Manganese proteinate	Not disclosed
NA: Not applicable		

3.2 Mixtures Not applicable

SECTION 4: First aid measures

4.1 Description of first aid measures

	Eyes:	Flush eyes immediately with copious amounts of clean wa minutes. If irritation or redness persists, seek medical atter response exhibited.	
	Skin:	Remove affected clothing immediately. Flush affected are amounts of soap and water. If skin surface is damaged, a dressing. Wash contaminated clothing before reuse. If irrit develops, seek medical attention immediately.	oply a clean
	Inhalation:	Remove victim from source and allow to rest in well ventila breathing is difficult, obtain medical attention immediately.	
	Ingestion:	Do NOT induce vomiting unless directed to do so by me Never give anything by mouth to an unconscious person attention.	
Most important symptoms and effects, both acute and delayed Not identified Not id			Not identified.

4.3 Indication of any immediate medical attention and special treatment needed Not identified.

SECTION 5: Firefighting measures

5.1 Suitable extinguishing media

Use media that is appropriate to treat surrounding fire. Consider alcohol-resistant foam, carbon dioxide, regular dry chemical, or water spray. Avoid heavy stream of water. Self contained breathing apparatus is required.

5.2 Special hazards arising from the substance or mixture

Evolves carbon dioxide, carbon monoxide or hydrocarbon fumes upon combustion.

5.3 Special protective actions for fire-fighters

Move container from fire area if it can be done without risk. Do not scatter spilled material with high pressure water streams. Use extinguishing agents appropriate for surrounding fire. Avoid inhalation of material or combustion by-products.

Fire fighters should wear self-contained breathing apparatus with full face piece operated in positive pressure mode and protective clothing to prevent contact with skin and eyes.

4.2

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Ventilate the area. Wear appropriate protective equipment as specified in section 8. Avoid dust formation and avoid inhalation of dust. Use a respirator or a combination filter. Keep unnecessary personnel away.

6.2 Environmental precautions

Place contaminated materials in disposal containers and dispose of in a manner consistent with applicable regulations. Contact local environmental or health authorities for approved disposal of this material. Do not dispose in canals, surface water, or ground water.

6.3 Methods and material for containment and cleaning up

Sweep, shovel, or vacuum up the material. Avoid any excess dust formation. Use caution as product may be slippery when wet. Keep product out of sewage and drainage systems and all bodies of water. Clean spills immediately. Ventilate the contaminated area. Thoroughly wash the area with water after a spill.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Avoid contact and inhalation. Do not get in eyes, on skin, on clothing. Wash thoroughly with soap and water after handling. The use of respiratory protection is advised when dust concentrations exceed any established exposure limits (see section 8).

7.2 Conditions for safe storage, including any incompatibilities

Should be stored in a closed container in a cool, dry place. Open containers should be resealed. Shelf life under these conditions is 36 months.

- SECTION 8: Exposure controls/personal protection
 - 8.1 Control parameters Not available Component (CAS#):
 - 8.2 Appropriate engineering controls:

Use process enclosure, general dilution ventilation, or local exhaust systems, where necessary to maintain airborne dust concentrations below the applicable regulations. A system of local and/or general exhaust is recommended to keep employee exposures below the Airborne Exposure Limits.

8.3 Individual protection measures

Eye/face:Protective goggles or face shields.Skin:Wear impervious gloves and general purpose overalls with elasticized
cuffs and leg bottoms. Persons with allergies should avoid exposure.Respiratory:Protection is not normally required. Wear a dust mask or other appropriate
approved respiratory protection when effective engineering controls are not
feasible or during operations that generate airborne dust concentrations
exceeding the relevant standards. A respiratory protection program that

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meets applicable requirements whenever workplace conditions warrant a respirator's use. Persons with allergies should avoid exposure.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

 (a) Physical appearance (b) Odour (c) Odour Threshold (d) Bulk Density (e) pH (f) Melting point/freezing point (g) Initial boiling point (h) Flash point (i) Evaporation rate (j) Flammability (k) Upper/lower flammability or explosive limits (l) Vapour pressure (m) Vapour density (n) Relative density (o) Solubility (p) Partition coefficient: n-octanol/water (q) Auto ignition temperature (r) Decomposition temperature 	Not discernible Not available 66.12lbs/ft ³ (1059.15 kg/m ³) Not available Not available
(r) Decomposition temperature (s) Viscosity	Not available

9.2 Other information

To the best of our knowledge the chemical, physical, and toxicological properties of this product have not been thoroughly investigated.

SECTION 10: Stability and reactivity

10.1 10.2	Reactivity Chemical stability	Not available Product is stable under normal storage conditions (21 °C,
10.2	Chemical stability	1atm).
10.3	Possibility of hazardous reactions	Not available
10.4	Conditions to avoid	Avoid moisture, heat and sources of ignition.
10.5	Incompatible materials	Not available
10.6	Hazardous decomposition products	Not available

SECTION 11: Toxicological information

11.1 Information on toxicological effects

(a)	Acute toxicity	Oral[rat]: >5000 mg/kg
(b)	Skin corrosion/irritation	Not expected to be toxic. Exposure may cause slight
		irritation.
(C)	Serious eye damage/irritation	Not available
(d)	Respiratory or skin sensitization	Not available
(e)	Germ cell mutagenicity	Not available
(f)	Carcinogenicity	Not applicable
(g)	Reproductive toxicity	Not applicable
(h)	STOT-single exposure	Not applicable
(i)	STOT-repeated exposure	Not applicable
(j)	Aspiration hazard	Not applicable

11.2 Information on the likely routes of exposure

Not applicable

- 11.3 Symptoms related to the physical, chemical and toxicological characteristics Not applicable
- 11.4 Delayed and immediate effects and also chronic effects from short and long term exposure Not applicable
- 11.5 Other information Other toxicological information: To the best of our knowledge the chemical, physical and toxicological properties of this product have not been thoroughly investigated.

SECTION 12: Ecological information

12.1	Toxicity	Not available
	Component (CAS#:) Test & Species:	
12.2 12.3 12.4 12.6	Persistence and degradability Bioaccumulative potential Mobility in soil Other adverse effects	Not available Not available Not available Not available

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Not identified

Disposal Instructions: Consult local, state and/or provincial environmental regulatory authorities for acceptable disposal procedures and locations.

SECTION 14: Transport information

	•	
14.1	UN number	Not applicable
14.2	UN proper shipping name	Not applicable
14.3	Transport hazard class(es)	Not applicable
14.4	Packing group	Not applicable
14.5	Environmental hazards	Not applicable
14.6	Special precautions for user	Not applicable
447	Transport in bull conservation to /	Ammay II of MADDOL 70/70 and the IDO Code

14.7 Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code Not applicable

SECTION 15: Regulatory information

15.1 Safety, health, and environmental regulation/legislation specific for the substance or mixture Not available

SECTION 16: Other information

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